

Control of heterogeneity in actuator degradation for over-actuated systems

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Over-actuated system

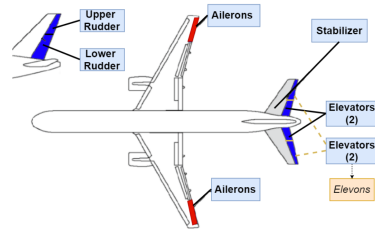
➔ **Definition:** More actuators than necessary to control its degrees of freedom.

➔ **Typical applications:**

- Over-actuated aircraft / UAVs
- Electric vehicles (independent motors)

➔ **Key characteristics:**

- Redundancy
- Fault tolerance
- Performance optimization



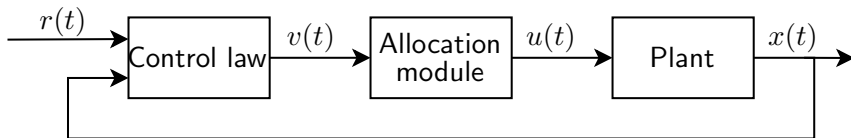
Example of actuator redundancy in aircraft¹

Key Challenges

- ➔ How to distribute control effort among redundant actuators?
- ➔ **How to adapt the control strategy as the system degrades?**

¹ Reconfigurable Dynamic Control Allocation with SDRE As a FTFC for NASA GTM Design.

Control allocation (CA)



$$\dot{x}(t) = Ax(t) + B_u u(t)$$

 $\Rightarrow$

$$\textcircled{1} \quad \dot{x}(t) = Ax(t) + B_v v(t),$$

$$\textcircled{2} \quad \mathbf{v}(t) = \mathbf{B} \mathbf{u}(t), \quad \mathbf{B} = (B_v^T B_v)^{-1} B_v^T B_u$$

Example Given $\dot{x} = u_1 + u_2$ with desired $v = 1$:

$$\rightarrow u_1 = 1, u_2 = 0$$

$$\rightarrow u_1 = -10, u_2 = 11$$

$$\rightarrow u_1 = u_2 = 0.5$$

$$\rightarrow \dots$$

Redundancy yields infinitely many solutions for CA problem.

Identical control performance, but **different** long-term consequences.

CA strategy determines actuator degradation

While all solutions satisfy $v = Bu$, they lead to distinct actuator usage patterns and degradation behaviors.

Control inputs $u(t)$ are not “free” — high usage drives degradation:

$$\|u(t)\| \uparrow \implies \text{Degradation} \uparrow \implies \text{Actuator effectiveness} \downarrow$$

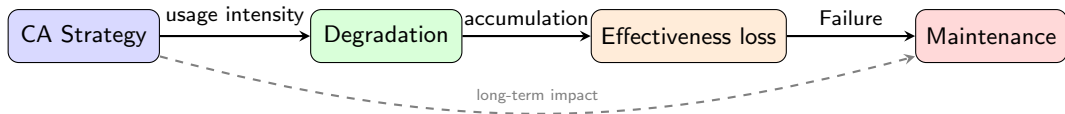
Example: $\dot{x} = u_1 + u_2$, desired $v = 1$

Strategy $\rightarrow$	Usage pattern $\rightarrow$	Impact
$u_1=1, u_2=0$	Actuator 1 fully stressed	Unbalanced
$u_1=u_2=0.5$	Load shared equally	Balanced
$u_1=-10, u_2=11$	Both degrade rapidly	Wasteful

Open question

How to design a CA strategy that optimize long-term degradation?

Joint control & maintenance optimization



Key idea: *CA is not only a control problem, but also a maintenance action with long-term impact.*

Research objective

Reduce long-run maintenance cost rate.

Level 1 ($\rightarrow u$): Control (degradation-aware allocation)

- ➔ Design CA strategies to balance degradation across actuators.
- ➔ Avoid premature failure of individual actuators to preserve system reliability.

Level 2 ($\rightarrow T$): Maintenance (block replacement policy)

- ➔ All actuators are periodically replaced every T .

KL-Based CA: Concept

Goal: Achieve **balanced degradation** in a statistical way.

Motivation: Actuator degradation is stochastic.

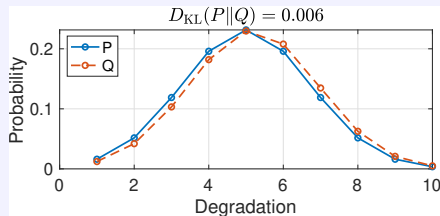
Tool: Kullback–Leibler (KL) divergence.

What is KL divergence?

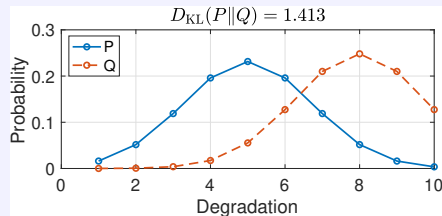
Statistical *distance* between two distributions P and Q : $D_{KL}(P||Q) = \sum_i P_i \ln \frac{P_i}{Q_i}$

Distributions are close $\Rightarrow$ small KL value

Distributions are far $\Rightarrow$ large KL value



Actuators degrade similarly



Actuators degrade differently

KL-Based CA: Formulation

Goal: Achieve **balanced degradation** in a statistical way.

Motivation: Actuator degradation is stochastic.

Tool: Kullback–Leibler (KL) divergence.

How to use it for CA?

Treat actuator degradation levels with a stochastic distribution P_i .

Minimizing $D_{KL} \Rightarrow$ pushing all actuators toward **uniform degradation**.

Optimization formulation:

$$u(t_n) = \arg \min_u K(P_1, \dots, P_m) \quad \text{s.t.} \quad Bu(t_n) = v(t_n), \quad \underline{u} \leq u(t_n) \leq \bar{u}$$

with average KL divergence $K(P_1, \dots, P_m) = \frac{1}{m(m-1)} \sum_{i \neq j} D_{KL}(P_i \| P_j)$.

➔ Provides a **mathematical guarantee** on balancing degradation.

Plant Modeling

System dynamics $\dot{x}(t) = Ax(t) + B_u K(D_t)u(t)$

Effectiveness model

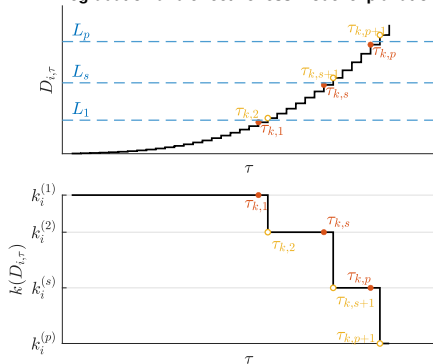
$$k_i(D_{i,t}) = \begin{cases} k_i^{(1)}, & D_{i,t} < L_1, \\ k_i^{(2)}, & L_1 \leq D_{i,t} < L_2, \\ \vdots \\ k_i^{(p)}, & D_{i,t} \geq L_{p-1} \end{cases}$$

- $k_i^{(s)}$: effectiveness levels
- L_s : degradation thresholds
- $D_{i,t} = D_{i,\tau_k}$: degradation level

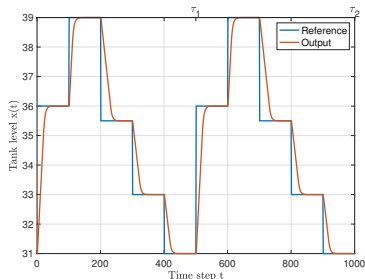
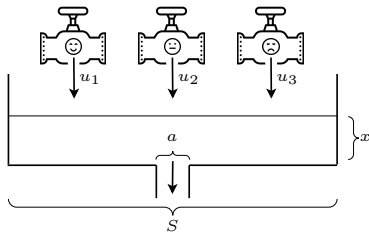
Degradation model $D_i(\tau_{k+1}) = D_i(\tau_k) + \alpha_i \int_{\tau_k}^{\tau_{k+1}} |\dot{u}_i(t)| dt + \beta_i \int_{\tau_k}^{\tau_{k+1}} u_i^2(t) dt + \Delta B_i$

- $\tau_k = k\Delta\tau$: degradation update instant
- $\Delta\tau = N_D\Delta t$: degradation sampling period
- Δt : control sampling period

Degradation and effectiveness model explanation



Case study



System dynamics $\rho S \dot{x}(t) = -\rho a \sqrt{2gx(t)} + B_u K(D_t) u(t)$

Virtual controller $v(t) = K_p \cdot \left(e(t) + \frac{1}{T_i} \cdot \int_0^t e(z) dz + T_d \cdot \frac{de(t)}{dt} \right)$

Effectiveness model

$$k_i(D_{i,t}) = \begin{cases} 1, & D_{i,t} < 0.25 D_{\max}, \\ 0.75, & 0.25 D_{\max} \leq D_{i,t} < 0.5 D_{\max}, \\ 0.5, & 0.5 D_{\max} \leq D_{i,t} < 0.75 D_{\max}, \\ 0.25, & 0.75 D_{\max} \leq D_{i,t} < D_{\max}, \\ 0, & D_{i,t} \geq D_{\max}, \end{cases}$$

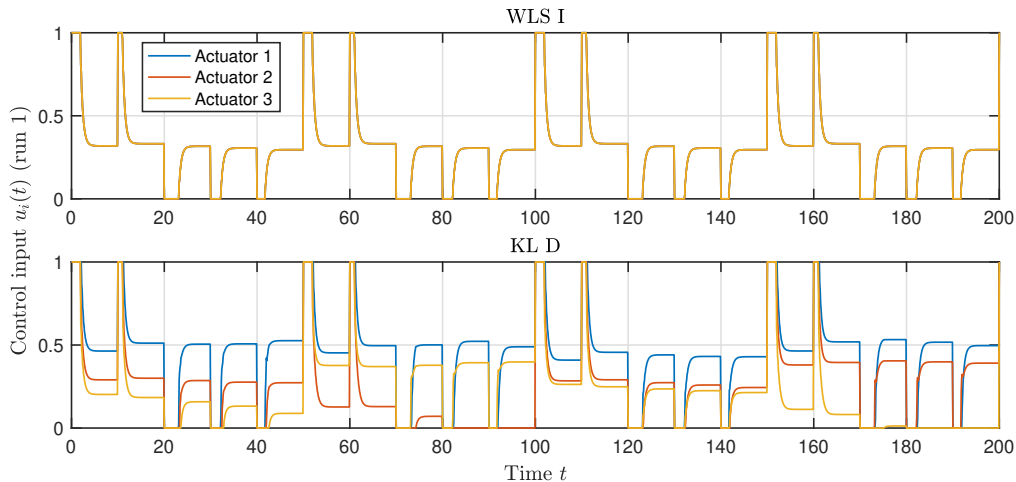
Degradation model

$$D_i(\tau_{k+1}) = D_i(\tau_k) + \alpha_i \int_{\tau_k}^{\tau_{k+1}} |\dot{u}_i(t)| dt + \beta_i \int_{\tau_k}^{\tau_{k+1}} u_i^2(t) dt + \Delta B_i$$

Compared CA strategies

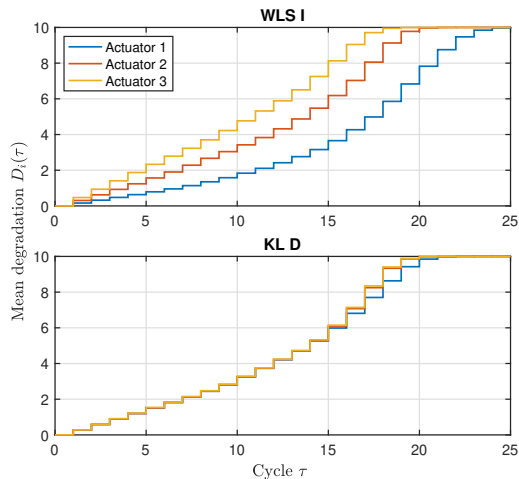
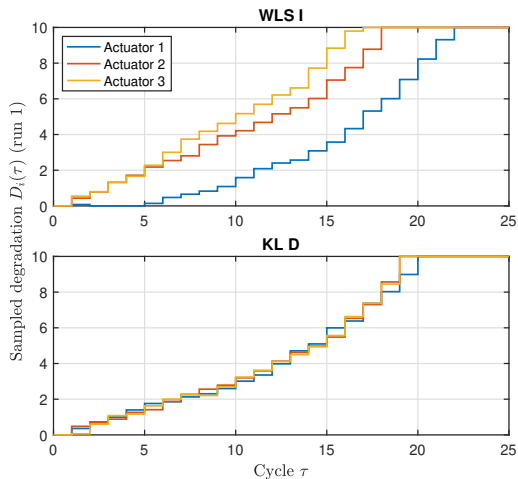
- ➔ WLS I: minimize energy consumption
- ➔ KL D: minimize KL divergence

Control input



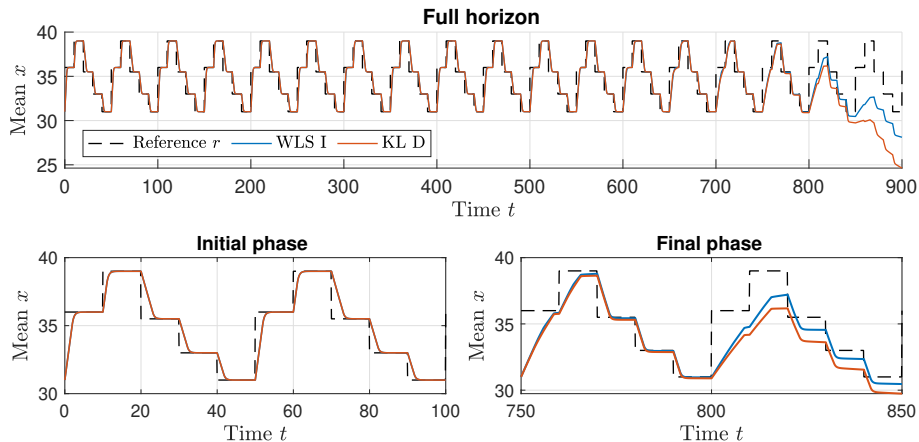
Each strategy exhibits a distinct control usage pattern.

Degradation



The performance in controlling degradation heterogeneity is: $\text{KL D} > \text{WLS I}$.

System behaviour



Redundancy preserves tracking performance until severe actuator degradation occurs. KL D improves degradation balance, but accelerates performance loss and leads earlier failure.

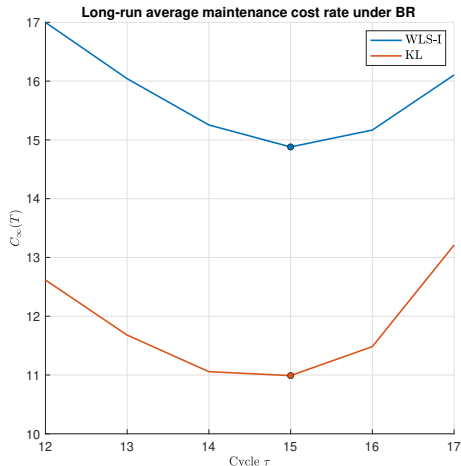
Maintenance cost evaluation

$$C_{\infty}(T) = \frac{1}{E[\tau]} E \left[\sum_{i=1}^m (C_p 1_{T < T_{f,i}} + C_c 1_{T \geq T_{f,i}}) + C_l \int_0^{\min(T, T_f)} P_{\text{loss}}(s) ds + C_d (T - T_f) 1_{T \geq T_f} \right] + E \left[C_v \text{Var}^{(r)}(T) 1_{T < T_{f,i}} \right]$$

Main terms

- T : maintenance interval (decision variable)
- $T_{f,i}$: failure time of actuator i
- T_f : failure time of system
- C_p : preventive replacement cost
- C_c : corrective replacement cost
- C_l : performance loss cost
- C_d : downtime cost
- C_v : unbalanced degradation cost

Comparative performance: KL D < WLS I



Conclusion and perspective

Conclusion

- ✓ **Joint optimization of control and maintenance:**
Co-design of CA strategy and replacement interval to reduce long-run maintenance cost rate — treating CA as a maintenance action, not only a control problem.
- ✓ **Degradation-aware CA frameworks:**
Propose a CA strategy that distribute actuator usage based on health state to balance degradation across actuators.

Perspective

- ➔ Control the level of heterogeneity of degradation.

Thank you for your attention!