

# Détection de fautes par ACP modélisée par des réseaux bayésiens

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- 1 Context
- 2 Problems
- 3 Propositions
- 4 Application
- 5 Conclusions & Outlooks

## 1 Context

## 2 Problems

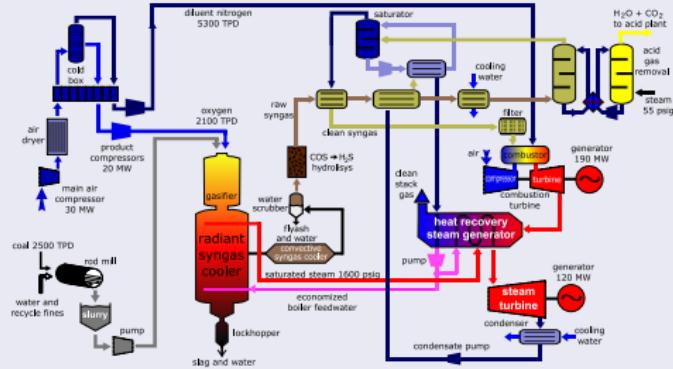
## 3 Propositions

## 4 Application

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# Context

## A System



## FDI-FDD purpose

- avoid undesirable situations/damages
- improve quality products
- cost reduction, etc

# FDI-FDD methods

2 kinds of methods can be distinguished

## Data-driven Methods

- Control Charts,
- PCA,
- Neural Networks,
- etc.

## Model-based Methods

- Parameters Estimation,
- Observers,
- Parity Equation,
- etc.

# FDI-FDD methods

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- Control Charts,
- PCA,
- Neural Networks,
- etc.

## Model-based Methods

- Parameters Estimation,
- Observers,
- Parity Equation,
- etc.

# FDI-FDD methods

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Data-driven methods include two steps

**Fault  
Detection**

**Fault  
Diagnosis**

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# Principal Component Analysis

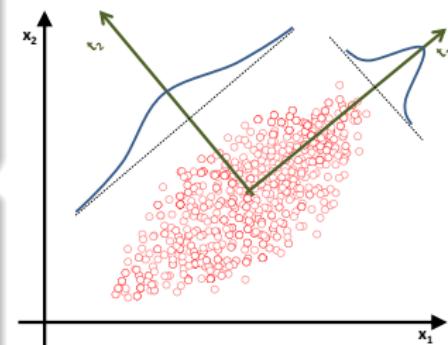
PCA : A multivariate statistical technique

projects linearly  $X$ ,  $N$  normalized collected samples of  $m$  variables, onto an orthogonal space

PCA a well-known method for data reduction

Find an optimal orthogonal transformation of  $X$  :

$$\hat{T} = X\hat{P}, \hat{T} \in \mathbb{R}^{N \times a}$$



Solution : SVD of  $X$  variance-covariance matrix

- $\Sigma_x = P\Lambda P^T$ , with
- $P \in \mathbb{R}^{m \times m}$  : eigenvectors,  $\Lambda = \text{diag}(\sigma_1, \dots, \sigma_m)$  : eigenvalues
- $\hat{P} \in \mathbb{R}^{m \times a}$ ,  $\hat{\Lambda} = \text{diag}(\sigma_1, \dots, \sigma_a)$

## PCA to fault detection

### PCA model

Separate the original observation space  $X$  into two parts

- systematic part :  $\hat{X} = \hat{T}\hat{P}^T$ , noise part :  $\tilde{X} = \tilde{T}\tilde{P}^T$

### Fault detection scheme : PCA + quadratic statistics $\Delta$

Given a new normalized observation  $x \in \mathbb{R}^m$

- monitor  $\hat{t} = \hat{P}^T x$  and  $\tilde{t} = \tilde{P}^T x$  using quadratic statistics  $\Delta$

### Example : $T^2$ and SPE mostly used statistics

- $T^2 = \hat{t}^T \hat{\Lambda} \hat{t}$ ,  $SPE = \tilde{t}^T \tilde{t}$
- If  $T^2 > CL_{T^2}$  or  $SPE > CL_{SPE}$  Then the system is **Out of Control (OC)** Else is **In control (IC)**

# Bayesian framework to fault detection

## Problems

- using deterministic models to deal with noisy variables
- make a decision when some variables are not observable
- represent PCA fault detection scheme through a probabilistic and graphical representation

## Solution

- The use of Conditional Gaussian Networks(CGN's)

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# Bayesian framework : Bayesian networks

CGN a special case of BNs

Compounded of

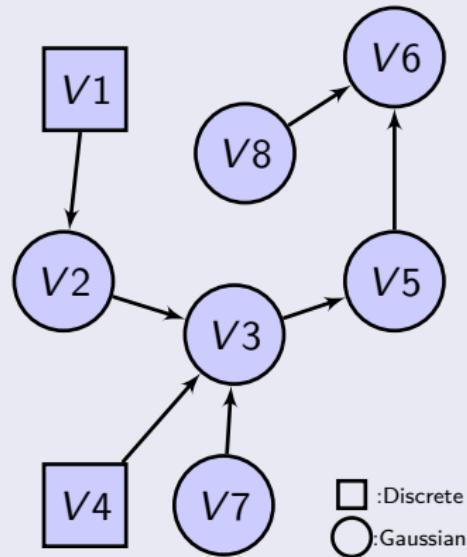
- Gaussian or discrete nodes (variables)
- Arcs (Conditional dependence/independence)

Inference

Update the network

- Given evidences
- Calculate posterior probabilities

Example



# Conditional Gaussian networks

## Gaussian linear node

- Gaussian node
- with only Gaussian parents

## Its conditional distribution

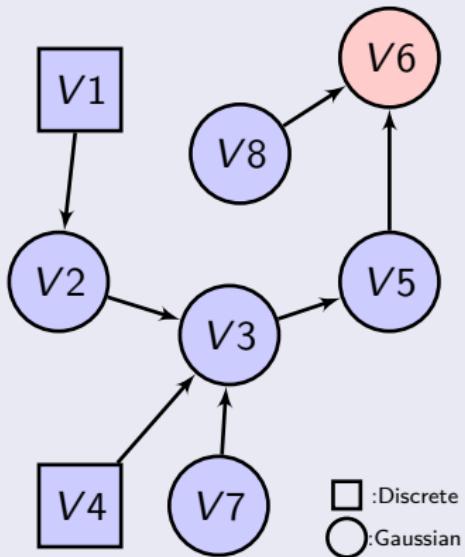
$$p(\mathbf{V6} | Pa(\mathbf{V6}) = v) = \mathcal{N}(\mu_{\mathbf{v6}} + Wv; \Sigma_{\mathbf{v6}})$$

$\mu_{\mathbf{v6}}$  : is a parameter governing the mean

$\Sigma_{\mathbf{v6}}$  : is the covariance matrix

$W$  : is the regression coefficient.

## Example



# Probabilistic representation of PCA

## PPCA

Define  $\mathbf{x}$  as the linear combination of  $a < m$  mutually uncorrelated latent variables plus an additive noise

$$\mathbf{x} = \hat{P}\hat{\mathbf{t}} + \epsilon$$

$$\mathbf{x}|\hat{\mathbf{t}} \sim \mathcal{N}(\hat{P}\hat{\mathbf{t}}, \Psi), \quad \hat{\mathbf{t}} \sim \mathcal{N}(0, I), \quad \epsilon \sim \mathcal{N}(0, \Psi)$$

## PPCA vs PCA

Let  $\Psi = vI$ ,  $v \sim 0$ ,  $\epsilon \sim \mathcal{N}(0, vI)$ , then

$$p(\hat{\mathbf{t}}|\mathbf{x}) = \mathcal{N}(M\hat{P}^T\mathbf{x}, vM), \quad M \approx (\hat{P}^T\hat{P})^{-1}$$

Given an observation  $x_n^T \in \mathbb{R}^m$  of  $X$  :

$$\hat{t}_n = \mathbb{E}(\hat{\mathbf{t}}|\mathbf{x} = x_n) = M\hat{P}^T x_n \approx \hat{P}^T x_n$$

# PCA model in a CGN

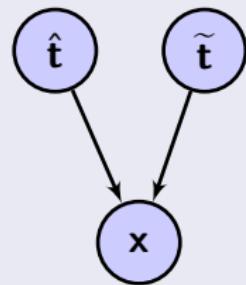
## PCA model vs CGN

Let the probabilistic input-output model

$$\mathbf{x} = \hat{P}\hat{\mathbf{t}} + \tilde{P}\tilde{\mathbf{t}} + \epsilon$$

$$\mathbf{x}|\mathbf{t} \sim \mathcal{N}(P\mathbf{t}, \Psi), \quad \mathbf{t} \sim \mathcal{N}(0, I), \quad \epsilon \sim \mathcal{N}(0, \Psi), \quad \Psi = vI$$

CGN



## Inference : Bayesian calculations

$$p(\mathbf{t}|\mathbf{x}) = \mathcal{N}(MP^T\mathbf{x}, vM), \quad M \approx (P^TP)^{-1}$$

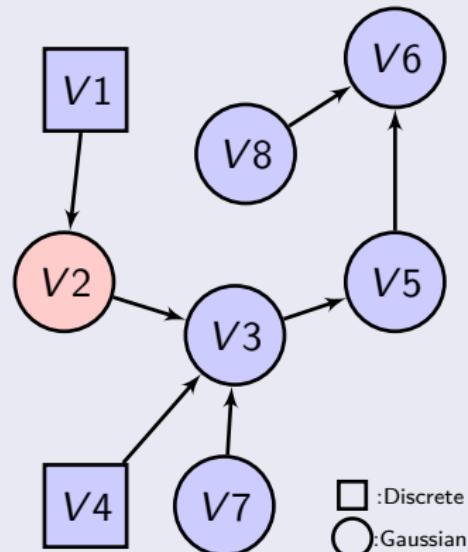
$$\mathbf{t} = [\hat{\mathbf{t}} \tilde{\mathbf{t}}]^T, \quad \hat{\mathbf{t}}, \tilde{\mathbf{t}} \in \mathbb{R}^{m-a}, \quad PP^T = I$$

# Conditional Gaussian networks

Gaussian node with only discrete parent  
its conditional distribution for each value  
 $i_{Pa(V3)}$  of its parents  $Pa(V3)$  :

$$p(V3|Pa(V3) = i_{Pa(V3)}) = \mathcal{N}(\mu_{i_{Pa(V3)}}, \Sigma_{i_{Pa(V3)}}), \quad i_{Pa(V3)} \in I_{Pa(V3)}$$

## Example

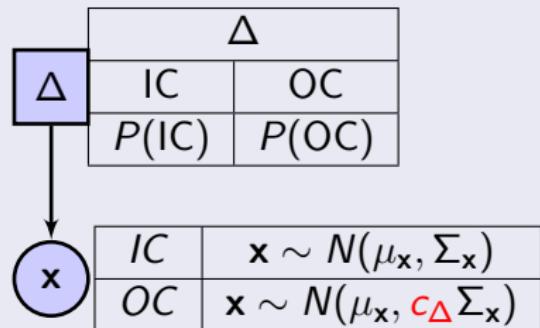


## CGNs for data classification

- GGN Classifiers (CGNC) equivalent to DA
- include a discrete node indexing the different classes
- affects an observation to the class with the higher posterior probability

## Generalization of the quadratic statistic

### A CGN to fault detection



### Settings : CGNC vs quadratic statistics

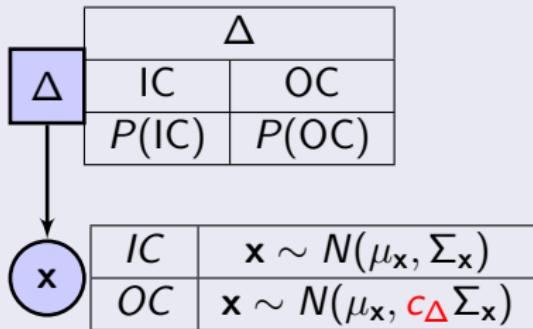
- equivalent to the Quadratic discriminant analysis
- discriminate between IC and OC
- an upper variation is assigned to OC
- the decision rule and the network parameters are defined using only the free fault data

How to match the decisions made by  $\Delta$  ?

If  $\Delta > CL_\Delta$  Then the system is **Out of Control (OC)** Else is **In control (IC)**

# Generalization of the quadratic statistic

## A CGN to fault detection



### rules : CGNC vs quadratic statistics

- We have for a given  $x^* : \Delta = CL_\Delta$
- Similarly we can write  $\zeta_\Delta^{ic} = P(IC_\Delta | x^*)$
- $\zeta_\Delta^{ic} = \frac{P(IC_\Delta | x^*)}{P(IC_\Delta | x^*) + P(OC_\Delta | x^*)}$
- $\zeta_\Delta^{ic} = \frac{\gamma}{1 + \gamma}, \zeta_\Delta^{oc} = 1 - \zeta_\Delta^{ic}$  with  

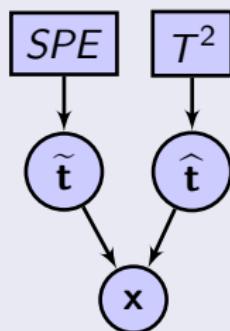
$$\gamma = \omega \frac{e^{\frac{(c_\Delta - 1)}{2c} CL_\Delta}}{c_\Delta^{\frac{m}{2}}}, \omega = \frac{P(OC)}{P(IC)}$$

## Probabilistic control limit

If  $P(OC_\Delta | x) > \zeta_\Delta^{oc}$  Then the system is declared OC else IC

# PCA fault detection scheme in a CGN

$CGN_1$  : A multivariate form



$$T^2, \text{SPE} \in \{\text{IC}, \text{OC}\}$$

Cpt's

- CPT of  $\widehat{\mathbf{t}}$  :
 

$IC_{T^2}$	$\widehat{\mathbf{t}} \sim \mathcal{N}(\mu_{\widehat{\mathbf{t}}}; \widehat{\Lambda})$
$OC_{T^2}$	$\widehat{\mathbf{t}} \sim \mathcal{N}(\mu_{\widehat{\mathbf{t}}}; \mathbf{c}_{T^2} \widehat{\Lambda})$
- CPT of  $\widetilde{\mathbf{t}}$  :
 

$IC_{SPE}$	$\widetilde{\mathbf{t}} \sim \mathcal{N}(\mu_{\widetilde{\mathbf{t}}}; I)$
$OC_{SPE}$	$\widetilde{\mathbf{t}} \sim \mathcal{N}(\mu_{\widetilde{\mathbf{t}}}; \mathbf{c}_{SPE} I)$
- CPT of  $\mathbf{x}$  :  $\mathbf{x} \sim \mathcal{N}(P\mathbf{t}; vI)$

Configuration

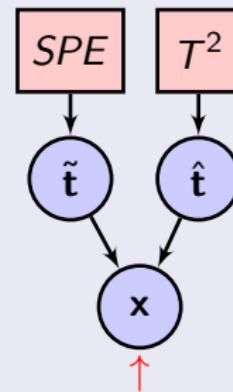
- evidence :  $x = [x_1, \dots, x_m]^T$
- If  $P(OC_{T^2}|x) > \zeta_{T^2}^{oc}$  or  $P(OC_{SPE}|x) > \zeta_{SPE}^{oc}$  Then OC else IC

# PCA fault detection scheme in a CGN

## Bayesian formulation

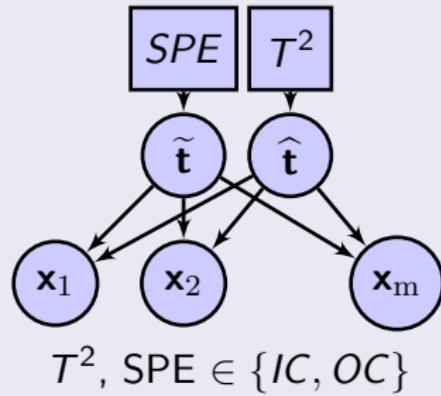
- $\mathbf{x} = P\mathbf{t} + \epsilon, \epsilon \sim \mathcal{N}(0, vI)$
- $P(OC_{T^2}|x) = \int \int P(x|\tilde{\mathbf{t}}, \hat{\mathbf{t}})P(\hat{\mathbf{t}}|OC_{T^2})d\tilde{\mathbf{t}}d\hat{\mathbf{t}}$
- $P(OC_{SPE}|x) = \int \int P(x|\tilde{\mathbf{t}}, \hat{\mathbf{t}})P(\tilde{\mathbf{t}}|OC_{SPE})d\tilde{\mathbf{t}}d\hat{\mathbf{t}}$
- $P(IC_{T^2}|x) = 1 - P(OC_{T^2}|x)$
- $P(IC_{SPE}|x) = 1 - P(OC_{SPE}|x)$

$CGN_1$  : a univariate form



# PCA fault detection scheme in a CGN

$CGN_2$  : a univariate form



Cpt's

- CPT of  $\widehat{\mathbf{t}}$  :

$IC_{T^2}$	$\widehat{\mathbf{t}} \sim \mathcal{N}(\mu_{\widehat{\mathbf{t}}}; \widehat{\Lambda})$
$OC_{T^2}$	$\widehat{\mathbf{t}} \sim \mathcal{N}(\mu_{\widehat{\mathbf{t}}}; \mathbf{C}_{T^2}\widehat{\Lambda})$

- CPT of  $\widetilde{\mathbf{t}}$  :

$IC_{SPE}$	$\widetilde{\mathbf{t}} \sim \mathcal{N}(\mu_{\widetilde{\mathbf{t}}}; I)$
$OC_{SPE}$	$\widetilde{\mathbf{t}} \sim \mathcal{N}(\mu_{\widetilde{\mathbf{t}}}; \mathbf{C}_{SPE}I)$

- CPT of  $\mathbf{x}$  :  $\mathbf{x} \sim \mathcal{N}(B_i \mathbf{t}; v)$

## Configuration

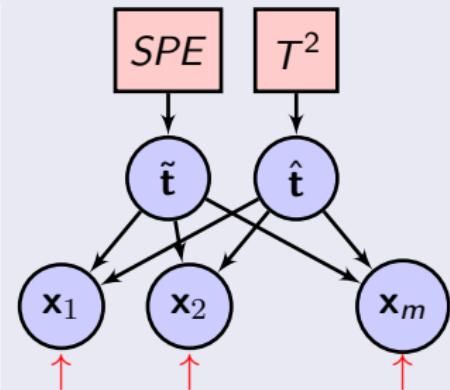
- evidence :  $x_1, \dots, x_m$
- If  $P(OC_{T^2}|x_1, \dots, x_m) > \zeta_{T^2}^{oc}$  or  $P(OC_{SPE}|x_1, \dots, x_m) > \zeta_{SPE}^{oc}$   
Then OC else IC

# PCA fault detection scheme in a CGN

## Bayesian formulation

- $\mathbf{x}_i = B_i \mathbf{t} + \epsilon, \epsilon \sim \mathcal{N}(0, \nu)$
- $P^T = [B_1^T \dots B_m^T], B_i^T \in \mathbb{R}^m$
- $P(OC_{T^2}|x_1, \dots, x_m) = \int \int P(x_1, \dots, x_m | \tilde{\mathbf{t}}, \hat{\mathbf{t}}) P(\tilde{\mathbf{t}} | OC_{T^2}) d\tilde{\mathbf{t}} d\hat{\mathbf{t}}$
- $P(OC_{SPE}|x_1, \dots, x_m) = \int \int P(x_1, \dots, x_m | \tilde{\mathbf{t}}, \hat{\mathbf{t}}) P(\hat{\mathbf{t}} | OC_{SPE}) d\hat{\mathbf{t}} d\tilde{\mathbf{t}}$
- $P(IC_{T^2}|x) = 1 - P(OC_{T^2}|x)$
- $P(IC_{SPE}|x) = 1 - P(OC_{SPE}|x)$

## CGN<sub>2</sub> : a univariate form



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1 Context

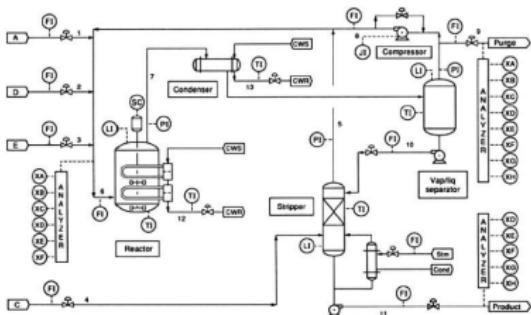
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## Case study : TEP, a well-known benchmark



Contains 52 variables

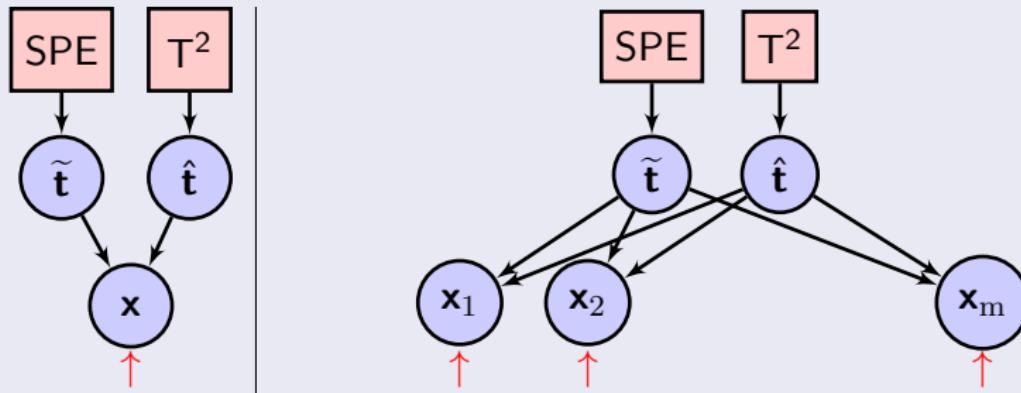
- 41 observed process variables
  - 11 manipulated variables.

# Settings

- consider 22 observed and 11 manipulated ( $m=33$ ,  $a=9$ )
  - compare the proposed method and PCA for fault detection
  - use 21 test data sets (1 for normal operating conditions and others for 20 different faults).

# Application

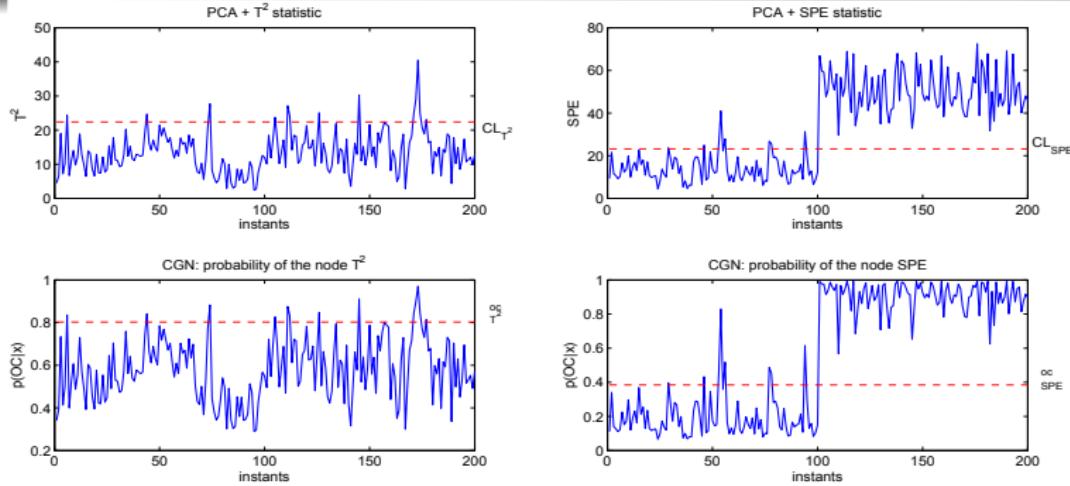
## CGNs vs PCA



$$\text{Test : } x(k) = [x_1(k), \dots, x_m(k)]^T$$

If  $P(OC_{T^2}|x(k)) > \zeta_{T^2}^{OC}$  or  $P(OC_{SPE}|x(k)) > \zeta_{SPE}^{OC}$  Then OC else IC

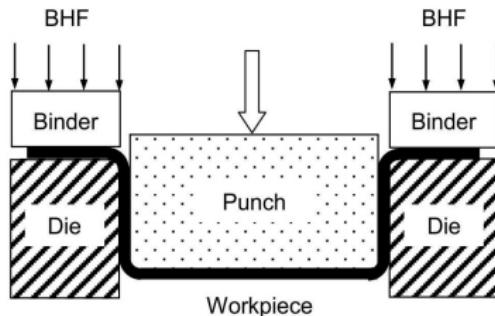
## Results comparison



Test : PCA vs CGN, with  $c_{SPE} = c_{T^2} = 1.005$

- consider 200 observations of respectively : the fault free and the Fault 4 data sets.
- PCA and CGNs give the same results at any instant

## Case study : The hot forming process



Contains 5 variables :

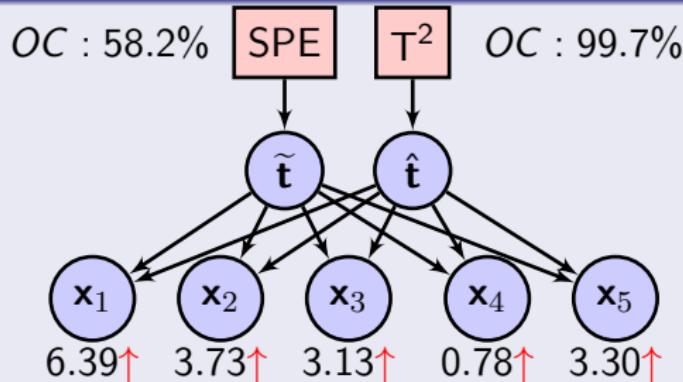
- four process variables :  $x_1$  : temperature ;  $x_2$  material flow stress ;  $x_3$  : tension in work-piece ; and  $x_4$  : blank holding force.
- one quality variable :  $x_5$  final dimension of work-piece.

### Simulations

- simulate 100 fault-free observations of each variable
- generate 31 faulty scenarios (introducing a mean shift with an amplitude (ms))
- compare the proposed method and PCA for fault detection

# Application

## Example

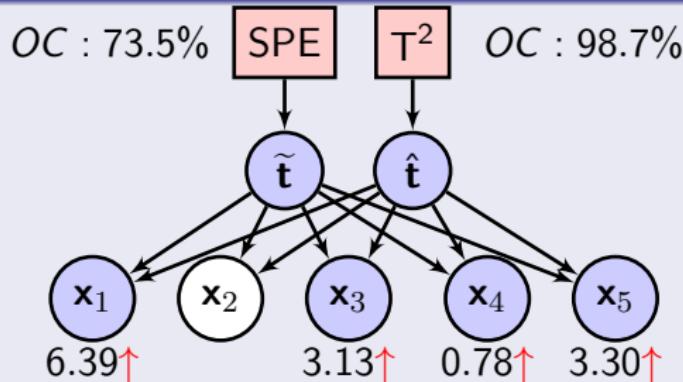


Test : all the variables are observable

- An upper violation of  $\zeta_{T^2}^{oc} = 88.5\%$  and  $\zeta_{SPE}^{oc} = 47.9\% \rightarrow OC$
- Gives the same MD and FA rates obtained by PCA fault detection scheme

# Application

## Example



Test : some variables are not observed

- An upper violation of  $\zeta_{T^2}^{oc} = 88.5\%$  and  $\zeta_{SPE}^{oc} = 47.9\% \rightarrow OC$
- The proposed method is still able, in a natural way, to make a decision

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# Conclusions & Outlooks

## Conclusions

- an original probabilistic framework to fault detection
  - integrates PCA and its associated quadratic test statistics in a CGN
  - handles missing observation

## Outlooks

- integrating other information about the system
- managing non-gaussian hypothesis, temporal behavior, non-linearity of dynamic systems
- implementing other statistical methods and/or model-based methods for fault detection in a CGN could be interesting to represent them in a BN.

# Conclusions & Outlooks

Thanks for your attention !!